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D4324-011
Job Sheet 194045



Part No: D4324-011

Job Qty: 4 pcs

DAS
21
9-89

Part Name: Armrest Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 5/10/19

Type: Stock

Description:

Note: DWG D4324 REV B SHEET 1 IPP Rev:A 14.04.24 NEW ISSUE DD verf.JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
110	Small Fab - 1	4 pcs	5/10/19		0.00	1.42	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
120	QC 5	4 pcs	5/10/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
130	Packaging 1-1 - Pick Kit - B4B	4 pcs	5/10/19		0.00	0.00	Packaging 1 - 1 - B4B	
							Packaging 1 - 2 - B4B	
							Packaging 1 - 3 - B4B	
							Packaging 1 - 4 - B4B	
							Packaging 1 - 5 - B4B	
							Packaging 1 - 6 - B4B	
							Packaging 1 - 7 - B4B	

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JAN 02 2020

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					Packaging 1 - 8 - B4B	
					Packaging 1 - 9 - B4B	
					Packaging 1 - 10 - B4B	
					Packaging 1 - 11 - B4B	
					Packaging 1 - 12 - B4B	
					Packaging 1 - 13 - B4B	
					Packaging 1 - 14 - B4B	
					Packaging 1 - 15 - B4B	
					Packaging 1 - 16 - B4B	
					Packaging 1 - 17 - B4B	
					Packaging 1 - 18 - B4B	
					Packaging 1 - 19 - B4B	
					Packaging 1 - 20 - B4B	
					Packaging 1 - 21 - B4B	
					Packaging 1 - 22 - B4B	
					Packaging 1 - 23 - B4B	
					Packaging 1 - 24 - B4B	
					Packaging 1 - 25 - B4B	
					Packaging 1 - 26 - B4B	
					Packaging 1 - 27 - B4B	
					Packaging 1 - 28 - B4B	
					Packaging 1 - 29 - B4B	
					Packaging 1 - 30 - B4B	
					Packaging 1 - 31 - B4B	
					Packaging 1 - 32 - B4B	
					Packaging 1 - 33 - B4B	
					Packaging 1 - 34 - B4B	
					Packaging 1 - 35 - B4B	
					Packaging 1 - 36	
140 QC 4	4 pcs	5/10/19	0.00 0.00		QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	
					QC 4 - 9	
					QC 4 - 46	
					QC 4 - 68	
150 Packaging 3-1 - Stock - B4B	4 pcs MRS	5/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	

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[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

DAS

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				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	4 pcs	5/10/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Small Fab)

Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)

130 - (Pick Kit)

140 - (QC4- 100% Inspect kits for completeness)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	4 Ea (1 ea)	110-Small Fab - 1	
D4324-041	Armrest Assembly	4 pcs (1 ea)	110-Small Fab - 1	
D4324-043	Arm Support Assembly	4 pcs (1 ea)	110-Small Fab - 1	
D4324-045	Cushion Assembly	4 pcs (1 ea)	110-Small Fab - 1	
MS51861-45C	Screw	16 Ea (4 ea)	110-Small Fab - 1	
AN3-12A ✓	Bolt	4 Ea (1 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	
AN3-4A ✓	Bolt	8 Ea (2 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	
MS21075L3 ✓	Nut Plate	12 Ea (3 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	
NAS1149F0332P ✓	Washer	12 Ea (3 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	
NAS1149F0363P ✓	Washer	4 Ea (1 ea) ✓	130-Packaging 1-1 - Pick Kit - B4B	

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-4A	4	668	0
	D4324-041	4	0	0
	D4324-043	4	1	0
	D4324-045	4	3	0
	MS51861-45C	16	34	0
130-Packaging 1-1 - Pick Kit - B4B	AN3-12A	4	260	0
	AN3-4A	8	668	0
	MS21075L3	12	702	0
	NAS1149F0332P	12	5,207	0
	NAS1149F0363P	4	437	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only



Job: _____		DISPOSITION		DEPARTMENT/PROCESS				MRB (QSI042)							
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality					
Date :	Sequence #:	QTY Affected :		Disposition											
Description Work Order Deviation				Completed By											
				Lead hand / Supervisor											
				QC / QA Coordinator											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up			